

TECHNICAL DATA SHEET

TECHNYL A 206 NC Z

TECHNYL A 206 NC Z is an unreinforced polyamide PA66, medium viscosity, for injection moulding. This grade offers two main advantages: its good resilience and its excellent filling quality of moulds.

General

Feature	Good surface finish	
Polymer type	PA66 (Polyamide 66)	
Processing technology	Injection molding	
Certification	RoHS EC 1907/2006 (REACH)	UL-Yellow Card
Applications	Automotive Applications home & office furniture PC / laptop / tablet	Consumer good application Industrial Applications
Colors available	Natural	
Forms	Pellets	

Product identification

ISO 1043 abbreviation	PA66
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Condition	Standard	Unit	Value
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Physical properties

Density		ISO 1183	g/cm ³	1.14
Water absorption	24 hr, 23°C	ISO 62	%	1.2
Molding shrinkage, parallel		ISO 294-4, 2577	%	1.8
Molding shrinkage, normal		ISO 294-4, 2577	%	1.8

Mechanical properties

dam / cond.*

Tensile modulus	1 mm/min	ISO 527-1/-2	MPa	3100 / 1700
Stress at break		ISO 527-1/-2	MPa	56 / 50
Flexural modulus, ISO 178	2 mm/min	ISO 178	MPa	2900 / 1400
Flexural strength, ISO 178	2 mm/min	ISO 178	MPa	120 / 60
Charpy notched impact strength, +23°C	+23°C	ISO 179/1eA	kJ/m ²	4.5 / 14
Izod notched impact strength, +23°C	+23°C	ISO 180/1A	kJ/m ²	5 / 15

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	Condition	Standard	Unit	Value
Thermal properties				
Melting temperature, 10°C/min		ISO 11357-1	°C	263
Temp. of deflection under load, 1.80 MPa	1.80 MPa	ISO 75	°C	90

Electrical properties

Comparative tracking index	Solution A	IEC 60112	V	600
CTI performance level category		Sol A		PLC 0
Dielectric strength	1 mm	IEC 60243-1	kV/mm	22

Burning behaviour

UL Yellow Card availability 	Click here to have access to the UL Yellow Card → QMFZ2.E44716			
Flammability, 1.5 mm	1.5 mm	UL 94		V2
Flammability, 3.0 mm	3.0 mm	UL 94		V2

*: conditioned according to ISO 1110

Processing conditions

Drying temperature/time	80 °C
Suggested max moisture	0.2 %
Rear temperature	265 - 275 °C
Middle temperature	270 - 280 °C
Front temperature	280 - 285 °C
Recommended mould temperature	60 - 80 °C

Injection notes

The material is supplied in airtight bags, ready for use. In case that the virgin material has absorbed moisture, it must be dried with a dehumidified air drying equipment, dew point minimum -20°C. Recommended time 2-4h.

Injection advice

For unfilled polyamides, Domo recommends the use of high alloy steel with a low chromium content. For example: X38CrMoV5-1 (EN Norm) - 1.2367 /1.2343 (DIN Norm). In the case of high requirements on surface quality a mould temperature of up to 120°C can be considered. The processing parameters like processing temperatures are a recommendation and can be adjusted in function of injection machine size, part geometry / design.

Disclaimer

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